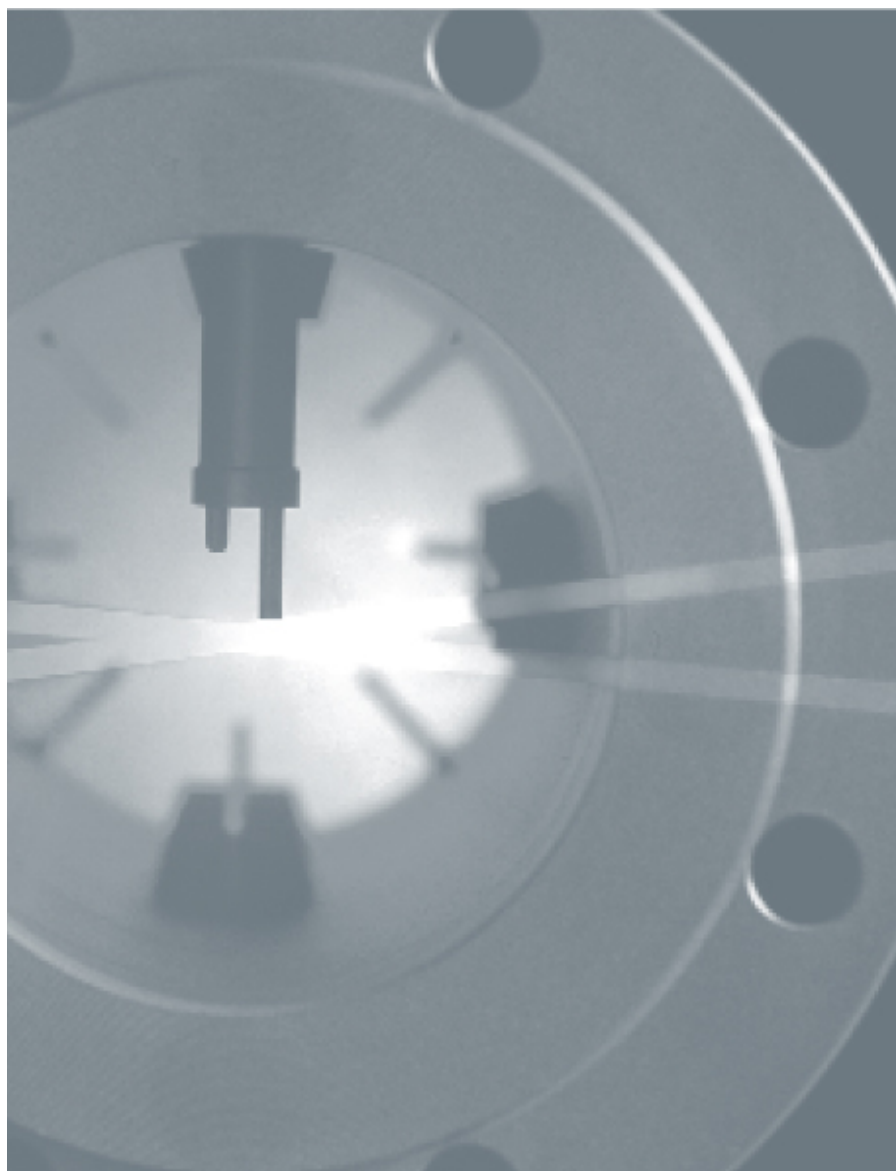


# COMBIMASS<sup>®</sup>

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Technical data  
COMBIMASS<sup>®</sup>eco



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## THE SYSTEM

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The field transmitters of the COMBIMASS<sup>®</sup>eco series are suitable for gas flow measurement and cover a wide range of different applications. The instruments can be employed for process temperatures up to 220°C and are available in explosion proof versions. The flow transmitters apply thermal dispersion technology in order to measure directly the normal volumetric or gas mass flow, regardless of the operating pressure and temperature of the medium.

All units of the COMBIMASS<sup>®</sup> series are characterized by high-performance digital signal processing. Important features of the transmitter electronics for the purposes of practical operation are the temperature compensation and the opportunity to select different measuring modes (choice between constant current or constant temperature principle).

The electronics of the COMBIMASS<sup>®</sup>compact is located in a compression-proof dual compartment stainless steel enclosure. Optionally a 10 digits LED display with control panel is available for indication of actual flow rate or totalized flow as well as for field programming of the flow meter.

For transmission of the flow signal an isolated 4-20 mA analog output as well as a field selectable pulse output are available. For intrinsically safe operation a dedicated process interface module has been developed for the power supply of the flow transmitter. In such a case, the signal output is done via an I/O module installed downstream of the process interface module. The circuitry of the process interface module and the I/O module is located in a top hat rail housing for easy switch cabinet assembly. Also an optionally available graphic display can be installed there.

The flow transmitter can be combined with a wide range of different sensors of the COMBIMASS<sup>®</sup> family and assembled individually according to the specific application. Each flow meter will be tested prior to shipment and calibrated at our CAMASS<sup>®</sup> calibration centre under actual operating conditions.

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## SMART FEATURES

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- Thermal flow meter for direct measurement of normal volumetric or gas mass flows
- Flow rate measurement unaffected by pressure and temperature fluctuations
- Pressure-proof dual compartment stainless steel enclosure
- Compact and rugged design for exceptional reliability
- Easy to install and service
- Unmatched accuracy due to digital signal processing
- Temperature compensated flow rate measurement
- Choice of different measuring modes
- Expandable due to modular design
- Wide range of different sensors for each specific application
- EEx [ed] Zone 1 / EEx [ia] Zone 0 optionally available

## APPLICATIONS VERSATILITY

- Compressed air – flow rate measurement and balancing
- Air and technical gases
- Combustion gases such as methane, propane, natural gas, etc.
- Exhaust air and waste gases
- Combustion air in incineration plants
- Biogas in wastewater and environmental installations
- Prozessgase
- Process gases
- Gases and gas mixtures of known composition

## SPECIFICATIONS

### SPECIFICATIONS

Measuring principle	Gas flow measurement based on thermal dispersion technology
Applications	Compressed air, air, technical gases, inert gases, supply gases, combustion gases, process gases, explosive gases, gases and gas mixtures of known composition, depending on choice of sensor
Measured parameter	<ul style="list-style-type: none"> <li>■ Gas mass flow [kg/h]</li> <li>■ Normal volumetric flow [Nm<sup>3</sup>/h]</li> <li>■ Normal flow velocity [Nm/s]</li> </ul>
Signal processing	Microprocessor based, fully digital signal processing
Measuring modes	<p>Constant current or constant temperature principle</p> <p><u>Note:</u> The measuring mode will be selected by our qualified technicians depending on the application requirements during calibration of the flow meter and may not be changed by the operator.</p>
Calibration	One calibration group with advanced temperature compensation
Enclosure	Pressure proof dual compartment enclosure, 1.4571, Ø 50 mm
Protection class	IP 65 / IP 68
Explosion protection	<p>Approvals according to ATEX (optional):</p> <ul style="list-style-type: none"> <li>■ EEx [ed] – Zone 1</li> <li>■ EEx [ia] – Zone 0</li> </ul>
Ambient conditions	Ambient temperature -40°C to 80°C, Relative humidity 80%

**TECHNISCHE DATEN**

Power supply	18 – 36 VDC Power supply via standard supply units possible For intrinsically safe operation – EEx [ia] – power supply via process interface module
Power consumption	max. 1,1 Watt
Reproducibility (electronics)	0,125% of reading
System accuracy (electronics)	0,25% of reading + 0,025% of full scale
Measuring accuracy (depending on application and type of calibration)	2,5% of reading + 0,1% of full scale (standard applications) 2,5% of reading + 0,2% of full scale (extreme applications) 1% of reading + 0,1% of full scale (optional – please, call factory)
Flow range (1013 mbar, 0°C)	0,08 – 46 Nm/s (standard) 0,08 – 240 Nm/s (optional)
Turndown ratio	10 : 1 to 100 : 1
Field display / control (optional)	<ul style="list-style-type: none"> <li>▪ 10 digits, alphanumeric LED display for field indication of flow rate or totalized flow</li> <li>▪ Integrated totalizer</li> <li>▪ Control pad for field programming of the flow meter using a magnetic pin</li> <li>▪ Easy-to-use menu for transmitter set-up</li> </ul>
Graphic display (optional)	<ul style="list-style-type: none"> <li>▪ Remote graphic display (wall or switch cabinet mounting)</li> <li>▪ Simultaneous indication of flow rate and totalized flow</li> <li>▪ Integrated totalizer</li> <li>▪ Touch pad for easy programming of the flow meter</li> <li>▪ Easy-to-use menu for transmitter set-up</li> </ul>
Signal output (isolated)	<p>1 x analog output: 4-20 mA, active load &lt; 400 Ohm 10 Bit resolution</p> <p>1 x impulse output: field selectable max. 30 impulse/s</p>

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**SPECIFICATIONS**

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Choice of sensors	Transmitter can be combined with different sensors of the COMBIMASS <sup>®</sup> series:
	Sensor geometry: 1-pin type, 1½-pin type, 2-pin type
	Process temperature: max. 220°C
	Operating pressure: max. 100 bar
	Diameter of sensor rod: 12 mm, 18 mm
	Materials: 1.4571 (standard) 1.4435 (optional)
	Approvals: PED test certificate, modules B+F or module G (optional)
	Certificates: 3.1B material certificate (optional)
	Type of flow element: Insertion flow element Inline flow element
	Process connections: Compression fitting, butt weld, screw, flange (DIN, ANSI)
	Hot tapping: manually actuated with ball valve

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# INLET AND OUTLET STRAIGHT PIPE RUNS

## INLET AND OUTLET STRAIGHT PIPE RUNS

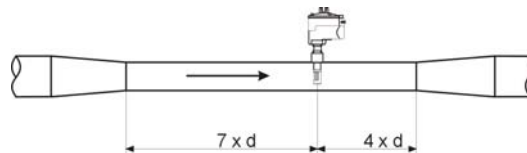
### General information

To achieve high accuracy in flow rate measurement as specified, consideration of sufficient inlet and outlet straight pipe runs according to DIN ISO 5167-1 is crucial during installation of the flow transmitter. Reasonable measuring results can also be achieved with shortened inlet and outlet straight pipe runs according to the below specifications.

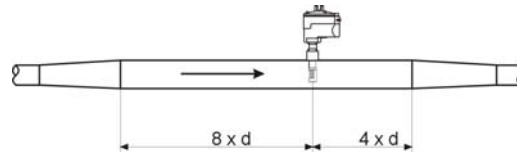
If sufficient inlet and outlet straight pipe runs are not available, please call factory. It might be possible to achieve the required measurement accuracy, if a special calibration can be carried out at our CAMASS<sup>®</sup> calibration centre by simulating the actual operating conditions, the range of flow rates and the piping.

Alternatively, the installation of a flow conditioner may allow to achieve accurate measuring results when space is restricted.

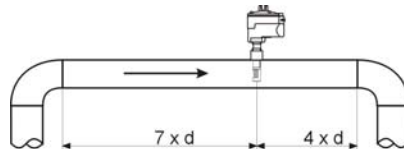
### Reduction piece



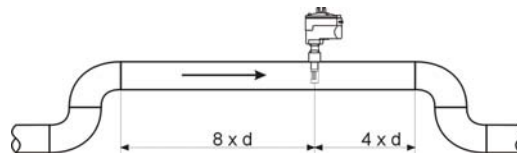
### Extension piece



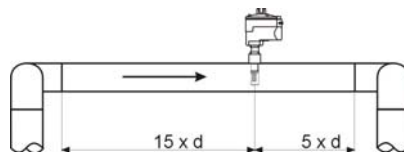
### One 90° elbow



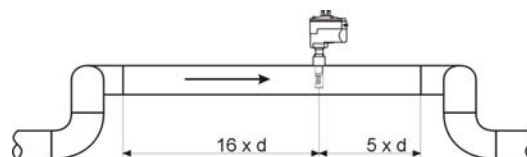
### Two 90° elbows in one plane



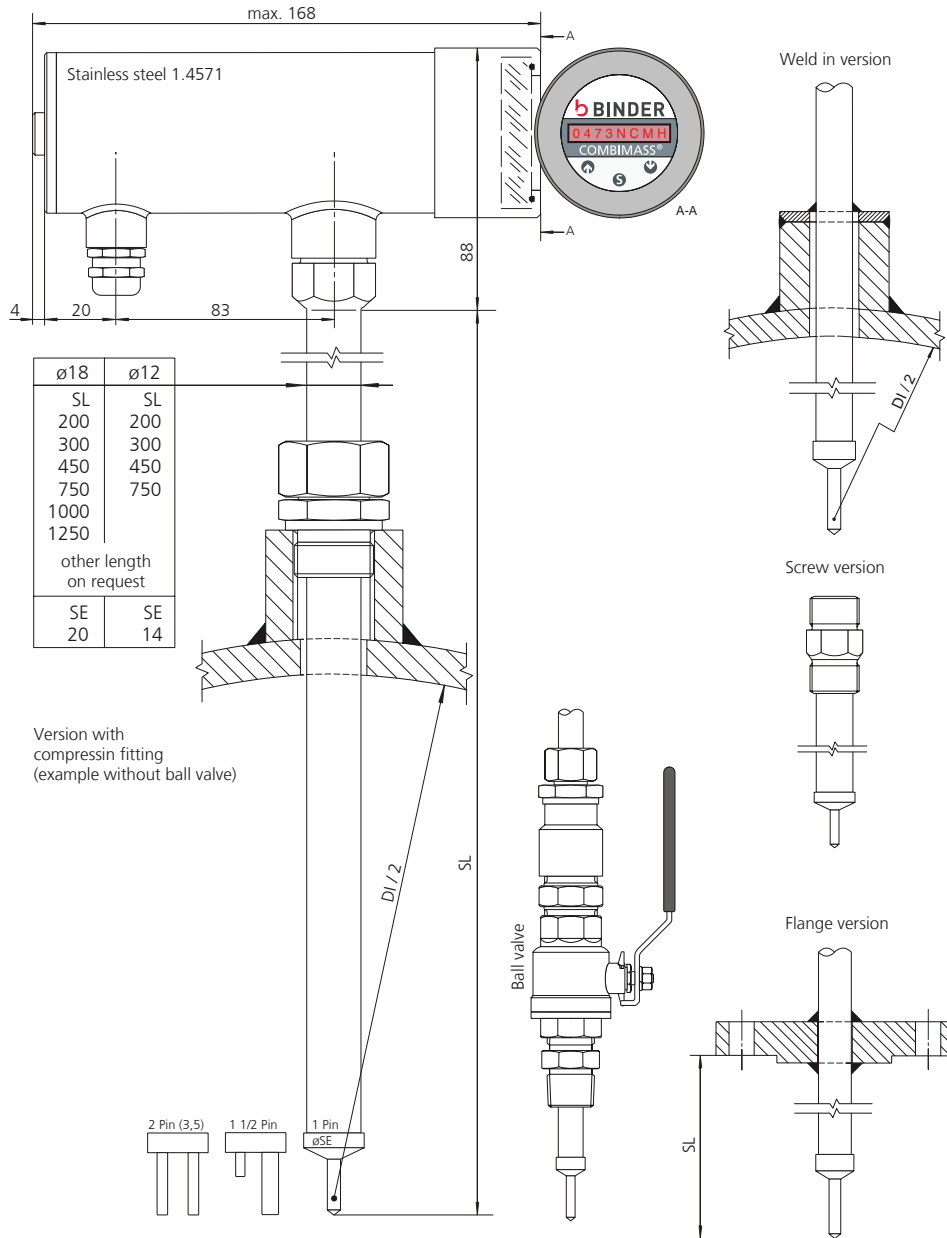
### Two 90° elbows in two planes



### Three 90° elbows in three planes



# DIMENSIONS



**IMPRESSUM**

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