



**Programmable transmitter** for thermocouple

**DAT 2045** 

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## **FEATURES**

- Input for thermocouples type K, J, R, S and T
- Unit of measure configurable in °C or °F
- Zero and Span values configurable by DIP-switches
- 4 to 20 mA "voltage linear" output on current loop
- Good accuracy and performance stability
- EMC compliant CE mark
- DIN rail mounting in compliance with EN-50022 and EN-50035





#### **GENERAL DESCRIPTION**

The transmitter DAT 2045 is designed to provide on its output a 4÷20 mA current loop signal linear and proportional with the value of voltage generated from the thermocouple connected to its input

The DAT 2045 doesn't execute the linearisation of the input signal; this feature allows to use the transmitter with acquisition systems with an internal linearisation software.

The user can program the input ranges by the proper DIP-switches available after opening the suitable door located on the side of device (see "Input range table" section).

The regulation of Zero and Span values is made by the ZERO and SPAN potentiometers located on the top of device.

It has been made in compliance with the Directive 2004/108/EC on the Electromagnetic Compatibility.

It is housed in a plastic enclosure of 12.5 mm thickness suitable for DIN rail mounting in according to EN-50022 and EN-50035 standards.

## **OPERATIVE INSTRUCTIONS**

The transmitter DAT 2045 must be powered by a direct voltage included in the 10 V to 30 V range. The power supply must be applied between the terminals R (+V) and P (-V), or alternatively between the terminals Q (+V) and O (-V).

The 4÷20 mA output signal is measurable in series to the power loop as shown in the section "Power supply/output connections"; "Rload" is the input impedance value of the instruments located on the current loop; for a correct measure, it is recommended that the maximum value of "Rload" must be calculated as function of the power supply value ( refer to the section " Load characteristic " ).

The input connections must be made as shown in the section "Input connections"

The thermocouple sensor must be connected between the terminals L (+TC) and I (-TC); in case of use of a shielded cable, connect the shield to the terminal I . The configuration of input ranges values is made by DIP-switches (refer to the section "Input range table").

After the transmitter configuration, it is necessary to calibrate it using the ZERO and SPAN regulations; this operation is illustrated in the section "DAT 2045: Configuration and calibration".

This operation can be made on field refer to a calibrated thermometer or using a simulator of thermocouple; in case of use of simulator of thermocouple with internal CJC, the value of voltage corresponding to the ambient temperature must be subtracted from the input voltage.

To install the device refer to the section "Installation instructions".

# TECHNICAL SPECIFICATIONS (Typical @ 25 °C and in nominal conditions)

Input

Sensor type Thermocouple type J, K, R, S and T

Zero programmability Programmable from -50 up to 50 °C or from - 58 up to 122 °F

Thermocouple type K: from 100 up to 1370 °C or from 210 up to 2500 °F Span programmability Thermocouple type J: from 100 up to 950 °C or from 210 up to 1740 °F Thermocouple type R: from 700 up to 1760 °C or from 1200 up to 3200 °F Thermocouple type S: from 700 up to 1760 °C or from 1290 up to 3200 °F

Thermocouple type T: from 100 up to 450 °C or from 210 up to 840 °F

Input impedance  $> / = 10 M\Omega$ Line resistance influence  $0.2 \,\mu\text{V} / \Omega$ 

Output

Signal type 4 ÷ 20 mA on current loop Burnout condition Positive out of scale (> 20 mA)

Maximum output signal 30 mA

Load resistance (Rload) see "Load characteristic"

Response time (from 10 to 90 % of f.s.) 500 ms Warm-up time 3 minutes

**Performances** 

Calibration error > of ± 0.1 % of f.s. or 0.2 °C

Linearity error (\*)  $\pm$  0.05 % of f.s.

**Cold Junction Compensation** ± 0.5 °C

0.02 % of f.s./°C ( for Span > 300 °C / 500 °F)Thermal drift 10 ÷ 30 Vdc

Power supply voltage (\*\*) Electromagnetic Compatibility (EMC)

Immunity: EN 61000-6-2; Emission: EN 61000-6-4 (for industrial environments)

-20 ÷ 70 °C Operating temperature -40 ÷ 85 °C Storage temperature Relative humidity (non cond.)  $0 \div 90\%$ approx. 90 d

(\*) inclusive of hysteresis and power supply variation.

\*) internally protected against polarity reversion

#### DAT 2045: CONFIGURATION & CALIBRATION

- 1) Calculate the difference between the maximum and the minimum value of the input range (Span).
- 2) Refer to the "Input ranges table", find the thermocouple in use and determine in the column " PROG SPAN " where the calculated value is included. Determine in the column " PROG ZERO", the range of value where the zero scale value is included. In the side, is shown the relative DIP-switches configuration.
- In the correspondent lines is shown as to set the DIP-switches .
- 3) Set the DIP-switches as indicated .
- 4) Connect on input a simulator of thermocouple.
- 5) Set the simulator at the minimum temperature.
- 6) By the ZERO potentiometer calibrate the output at 4 mA.
- 7) Set the simulator at the maximum temperature.
- 8) By the SPAN potentiometer calibrate the output at 20 mA.
- 9) Repeat the operation from the step 5 to the step 8 until the output value will be correct (3 attempts typically required).

Configuration ex. : 0/400 °C Tc "K"

Span => 400°C;

Input switches configuration (DSI): On, On, On, On.

## **INPUT RANGES TABLE**

THERMOCOUPLE K	SWITCH			THERMOCOUPLE K	SW
PROG. SPAN	1	2	3	PROG. ZERO	4
100÷150°C (210÷300 °F)	•	•		- 50 ÷ - 10°C (-58 ÷ 14 °F)	
150÷470°C (300÷870 °F)	•		•	-10 ÷ 50 °C (14 ÷ 122 °F)	•
470÷1370°C (870÷2500 °F)			•		

THERMOCOUPLE J		WITC	H	THERMOCOUPLE J	SW
PROG. SPAN	1	2	3	PROG. ZERO	4
100÷150°C (210÷300 °F)		•	•	- 50 ÷ - 10°C (-58 ÷ 14 °F)	
150÷350°C (300÷660 °F)		•	•	-10 ÷ 50 °C (14 ÷ 122 °F)	•
350÷600°C (660÷1110 °F)		•	•		
600÷950°C (1110÷1740 °F)			•		

THERMOCOUPLE R		SWITCH				
PROG. SPAN	1	2	3	4	ľ	
700÷800°C (1290÷1470 °F)		•			ē	
800÷1760°C (1470÷3200 °F)		•	•		k	

The programming of the Zero is not necessary; it can be adjusted from -50 up to 50 °C by the Zero potentiometer.

THERMOCOUPLE S		SWITCH			
PROG. SPAN	1	2	3	4	
700÷800°C (1290÷1470 °F)		•			
800÷1760°C (1470÷3200 °F)		•	•	•	

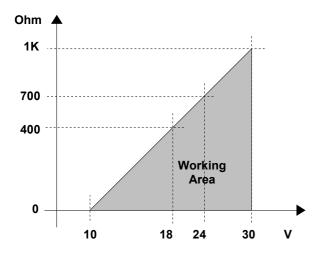
The programming of the Zero is not necessary; it can be adjusted from -50 up to 50  $^{\circ}$ C by the Zero potentiometer.

THERMOCOUPLE T		SWITCH			
PROG. SPAN	1	2	3	4	] ˈr
100÷130°C (210÷260 °F)		•			á
130÷450°C (260÷840 °F)		•	•	•	] t

The programming of the Zero is not necessary; it can be adjusted from -50 up to 50 °C by the Zero potentiometer.



# LOAD CHARACTERISTIC

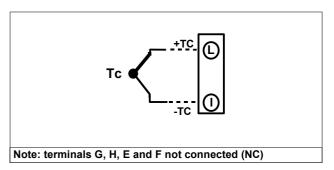


## **INSTALLATION INSTRUCTIONS**

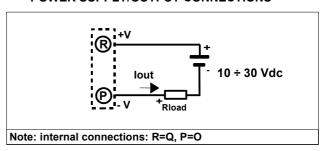
The device DAT 2045 is suitable for DIN rail mounting. It is necessary to install the device in a place without vibrations. Moreover, it is recommended to use shielded cable to connect signals and to avoid routing conductors near power signal cables.

## **CONNECTIONS DAT 2045**

## **INPUT CONNECTIONS**

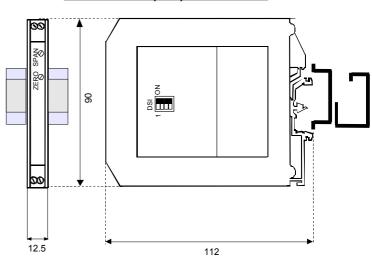


#### POWER SUPPLY/OUTPUT CONNECTIONS



Terminals N and M are not connected (NC).

## **DIMENSIONS (mm) & SETTINGS**



# HOW TO ORDER The DAT 2045 is supplied regulated as requested on the order. In case of the configuration is not specified, the parameters must be set by the user. ORDER CODE EXAMPLE: DAT 2045 - KI-0÷1200 °C