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Pressure - Temperature - Level - Flow - Analytical - Control - Indication - Logging





Differential Pressure Transmitter

- 2 piezoresistive stainless steel sensors
- media separation with 1.4435 (316L) stainless steel diaphragms
- accuracy: 0.25 % FSO BFSL (0.5 % FSO IEC 60770)
- differential pressure from
   0 ... 20 mbar up to 0 ... 16 bar

The DMD 331 is a differential pressure transmitter for industrial use. Pressure can be applied on both sides with fluids and gases compatible with stainless steel 1.4571 (316Ti) or 1.4435 (316L) and FKM. On request seals are available also from other materials than FKM.

When pressure is applied the DMD 331 determines the pressure difference between positive and negative sides and transforms this into a proportional electrical signal. Available output signals are 4 ... 20 mA / 2-wire and 0 ... 10 V / 3-wire.

Preferred areas of use are:

- flow measurement
- filter monitoring

- differential pressure wet / wet
- permissible static pressure

   one sided up to 30 times of differential pressure range
- tial pressure rangeexcellent long term stability
- compact design
- mechanically robust and reliable at dynamic pressures as well as shock and vibration exposure

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<u>Characteristics</u>

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| Input pressure range                  |       |                |                |             |                |             |              |
|---------------------------------------|-------|----------------|----------------|-------------|----------------|-------------|--------------|
| Nominal range                         | [bar] | 0.20           | 0.4            | 1           | 2.5            | 6           | 16           |
| Differential pressure range           | [bar] | 0.02 up to 0.2 | 0.04 up to 0.4 | 0.1 up to 1 | 0.25 up to 2.5 | 0.6 up to 6 | 1.6 up to 16 |
| permissible static pressure one-sided | [bar] | 1              | 1              | 3           | 6              | 20          | 60           |

| Output signal / Supply |         |         |  |
|------------------------|---------|---------|--|
| Standard               | 2-wire: | 4 20 mA | / V <sub>S</sub> = 12 36 V <sub>DC</sub> |
| Optional               | 3-wire: | 0 10 V  | / V <sub>S</sub> = 14 36 V <sub>DC</sub> |

| Performance           |                                    |   |
|-----------------------|------------------------------------|---|
| Accuracy <sup>1</sup> | $\leq$ $\pm$ 0.5 % FSO             | (BFSL: $\leq \pm 0.25$ % FSO)   |
| Permissible load      | current 2-wire:<br>voltage 3-wire: | $\begin{aligned} R_{max} &= \left[ \left(V_{S} - V_{S\;min} \right) / \; 0.02 \right] \Omega \\ R_{min} &= 10 \; k\Omega \end{aligned}$ |
| Influence effects     | supply:<br>load:                   | 0.05 % FSO / 10 V<br>0.05 % FSO / kΩ  |
| Long term stability   | $\leq$ $\pm$ 0.2 % FSO / year      |   |

| Thermal errors (Offset and Span) |                    |  |  |  |
|----------------------------------|--------------------|--|--|--|
| Tolerance band                   | ≤± 1.5 % FSO       |  |  |  |
| TC, average                      | ± 0.2 % FSO / 10 K |  |  |  |
| in compensated range             | 0 70 °C            |  |  |  |

| Electrical Protection         |   |  |  |  |
|-------------------------------|---|--|--|--|
| Short-circuit protection      | permanent                                   |  |  |  |
| Reverse polarity protection   | no damage, but also no function             |  |  |  |
| Electromagnetic compatibility | emission and immunity according to EN 61326 |  |  |  |

| Mechanical stability |                       |  |  |  |
|----------------------|-----------------------|--|--|--|
| Vibration            | 10 g RMS (20 2000 Hz) |  |  |  |
| Shock                | 100 g / 11 ms         |  |  |  |

| Permissible temperatures  |            |  |  |
|---------------------------|------------|--|--|
| Media                     | -25 125 °C |  |  |
| Electronics / environment | -25 85 °C  |  |  |
| Storage                   | -40 125 °C |  |  |

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<sup>&</sup>lt;sup>1</sup> accuracy according to IEC 60770 – limit point adjustment (non-linearity, hystersis, repeatability)



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Mechanical connection

others



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on request

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| Materials            |                                 |
|----------------------|---------------------------------|
| Pressure port        | stainless steel 1.4571 (316Ti)  |
| Housing              | aluminium, black anodised       |
| Seals (media wetted) | FKM, others on request          |
| Diaphragm            | stainless steel 1.4435 (316L)   |
| Media wetted parts   | pressure port, seals, diaphragm |

| Miscellaneous       |  |                         |  |  |
|---------------------|--|-------------------------|--|--|
| Current consumption | signal output current:<br>signal output voltage: | max. 25 mA<br>max. 6 mA |  |  |
| Weight              | approx. 250 g                                    |                         |  |  |
| Operational life    | > 100 x 10 <sup>6</sup> cycles                   |                         |  |  |

| Pin configuration     |                                    |             |               |                              |  |  |
|-----------------------|------------------------------------|-------------|---------------|------------------------------|--|--|
| Electrical connection |                                    | DIN 43650   | Brad Harrison | cable colours<br>(DIN 47100) |  |  |
| 2-wire-system         | 2-wire-system Supply +<br>Supply – |             | A<br>B        | white<br>brown               |  |  |
|                       | Ground                             | ground pin  | С             | yellow / black               |  |  |
| 3-wire-system         | Supply +<br>Supply –<br>Signal +   | 1<br>2<br>3 | -             | white<br>brown<br>green      |  |  |
|                       | Ground                             | ground pin  | -             | yellow / black               |  |  |

### Wiring diagrams

#### 2-wire-system (current)



3-wire-system (voltage)



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